



Indexable milling cutter 90° MEV, Plain shank, Ø D / number of teeth Z: 20/2mm



Order data

Order number	226400 20/2
GTIN	4960664914043
Item class	250

Description

Version:

High-performance milling cutter with newly developed triangular indexable insert for corner and slot milling and ramping with lower cutting forces and increased stability.

Technical description

Insert screw	229723 1 (10IP; 2.0 Nm)
Overhang L_1	26 mm
Shank Ø D_s h6	16 mm
Cutting edge Ø D_c	20 mm
Circular interpolation milling Ø D_{min}	35 mm
Circular interpolation milling Ø D_{max}	38 mm
maximum cutting depth $a_{p max}$	6 mm
Ramping length L for α_{max}	14.25 mm
Ramping angle α_{max}	0.8 degrees
Overall length L_{tot}	110 mm
suitable indexable insert	TOMT060508
Number of cutting edges Z	2
Ø D_3	15 mm

Shank type	Plain shank
Setting angle κ	90 degrees
Milling application	End milling
Milling application	Plunging
Milling application	Ramping
Through-coolant	yes
Type of product	End / face mill

Accessories

Insert screw Type 1	229723 1
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