



Indexable milling cutter 90° MEV, Plain shank, Ø D / number of teeth Z: 32/2Lmm



Order data

Order number	226400 32/2L
GTIN	4960664914210
Item class	250

Description

Version:

High-performance milling cutter with newly developed triangular indexable insert for corner and slot milling and ramping with lower cutting forces and increased stability.

Technical description

Overall length L_{tot}	200 mm
Shank $\varnothing D_s$ h6	32 mm
maximum cutting depth $a_{p,max}$	6 mm
Number of cutting edges Z	2
suitable indexable insert	TOMT060508
Ramping angle α_{max}	0.44 degrees
Ramping length L for α_{max}	26.25 mm
Circular interpolation milling $\varnothing D_{min}$	59 mm
Overhang L_1	65 mm
Insert screw	229723 1 (10IP; 2.0 Nm)
Circular interpolation milling $\varnothing D_{max}$	62 mm
Cutting edge $\varnothing D_c$	32 mm
$\varnothing D_3$	27 mm

Shank type	Plain shank
Setting angle κ	90 degrees
Milling application	End milling
Milling application	Plunging
Milling application	Ramping
Through-coolant	yes
Type of product	End / face mill

Accessories

Insert screw Type 1	229723 1
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