



Indexable milling cutter 90° MEV, Plain shank, Ø D / number of teeth Z: 25/2Lmm



Order data

Order number	226400 25/2L
GTIN	4960664914203
Item class	250

Description

Version:

High-performance milling cutter with newly developed triangular indexable insert for corner and slot milling and ramping with lower cutting forces and increased stability.

Technical description

Ramping length L for α_{\max}	19.25 mm
Circular interpolation milling $\varnothing D_{\max}$	48 mm
maximum cutting depth $a_{p\max}$	6 mm
Overhang L_1	50 mm
Shank $\varnothing D_s$ h6	25 mm
Overall length L_{tot}	170 mm
Ramping angle α_{\max}	0.6 degrees
suitable indexable insert	TOMT060508
Cutting edge $\varnothing D_c$	25 mm
Insert screw	229723 1 (10IP; 2.0 Nm)
Circular interpolation milling $\varnothing D_{\min}$	45 mm
Number of cutting edges Z	2
$\varnothing D_3$	20 mm

Shank type	Plain shank
Setting angle κ	90 degrees
Milling application	End milling
Milling application	Plunging
Milling application	Ramping
Through-coolant	yes
Type of product	End / face mill

Accessories

Insert screw Type 1	229723 1
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