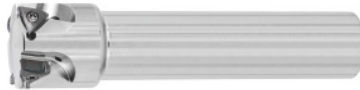




Indexable milling cutter 90° MEV, Plain shank, Ø D / number of teeth Z: 32/4mm



Order data

Order number	226400 32/4
GTIN	4960664914098
Item class	250

Description

Version:

High-performance milling cutter with newly developed triangular indexable insert for corner and slot milling and ramping with lower cutting forces and increased stability.

Technical description

Cutting edge Ø D _c	32 mm
Ramping length L for α _{max}	26.25 mm
Circular interpolation milling Ø D _{min}	59 mm
Circular interpolation milling Ø D _{max}	62 mm
Number of cutting edges Z	4
maximum cutting depth a _{p max}	6 mm
Overhang L ₁	32 mm
Insert screw	229723 1 (10IP; 2.0 Nm)
Shank Ø D _s h6	25 mm
suitable indexable insert	TOMT060508
Ramping angle α _{max}	0.44 degrees
Overall length L _{tot}	130 mm
Ø D ₃	27 mm

Shank type	Plain shank
Setting angle κ	90 degrees
Milling application	End milling
Milling application	Plunging
Milling application	Ramping
Through-coolant	yes
Type of product	End / face mill

Accessories

Insert screw Type 1	229723 1
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