



Indexable milling cutter 90° MEV, with threaded shank, Ø D / number of teeth Z: 20/3mm



Order data

Order number	226410 20/3
GTIN	4960664914234
Item class	250

Description

Version:

High-performance milling cutter with newly developed triangular indexable insert for corner and slot milling and ramping with lower cutting forces and increased stability.

Technical description

Number of cutting edges Z	3
Overall length L_{tot}	30 mm
Ramping angle α_{max}	0.8 degrees
Circular interpolation milling $\varnothing D_{max}$	38 mm
suitable indexable insert	TOMT060508
Mounting thread M	M10
Ramping length L for α_{max}	14.25 mm
Insert screw	229723 1 (10IP; 2.0 Nm)
Circular interpolation milling $\varnothing D_{min}$	35 mm
maximum cutting depth $a_{p,max}$	6 mm
Cutting edge $\varnothing D_c$	20 mm

Ø D ₃	15 mm
Shank type	with threaded shank
Setting angle κ	90 degrees
Milling application	Plunging
Milling application	End milling
Milling application	Ramping
Through-coolant	yes
Type of product	End / face mill

Accessories

Insert screw Type 1	229723 1
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