



Indexable milling cutter 90° MEV, with threaded shank, Ø D / number of teeth Z: 32/4mm



Order data

Order number	226410 32/4
GTIN	4960664914258
Item class	250

Description

Version:

High-performance milling cutter with newly developed triangular indexable insert for corner and slot milling and ramping with lower cutting forces and increased stability.

Technical description

suitable indexable insert	TOMT060508
Circular interpolation milling Ø D _{min}	59 mm
Ramping length L for α _{max}	26.25 mm
Ramping angle α _{max}	0.44 degrees
Mounting thread M	M16
maximum cutting depth a _{p max}	6 mm
Overall length L _{tot}	40 mm
Number of cutting edges Z	4
Circular interpolation milling Ø D _{max}	62 mm
Insert screw	229723 1 (10IP; 2.0 Nm)
Cutting edge Ø D _c	32 mm

Ø D ₃	27 mm
Shank type	with threaded shank
Setting angle κ	90 degrees
Milling application	Plunging
Milling application	End milling
Milling application	Ramping
Through-coolant	yes
Type of product	End / face mill

Accessories

Insert screw Type 1	229723 1
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