


Indexable milling cutter 90° MEV, with bore, Ø D / number of teeth Z: 32/4mm

Order data

Order number	226420 32/4
GTIN	4960664914265
Item class	250

Description
Version:

High-performance milling cutter with newly developed triangular indexable insert for corner and slot milling and ramping with lower cutting forces and increased stability.

Technical description

maximum cutting depth $a_{p,max}$	6 mm
Mounting bore Ø	16 mm
Circular interpolation milling Ø D_{max}	62 mm
Cutting edge Ø D_c	40 mm
Circular interpolation milling Ø D_{min}	59 mm
Ramping angle α_{max}	0.44 degrees
Number of cutting edges Z	4
Ramping length L for α_{max}	26.25 mm
Overall length L_{tot}	35 mm
Insert screw	229723 1 (10IP; 2.0 Nm)

suitable indexable insert	TOMT060508
Ø D ₃	27 mm
Shank type	with bore
Setting angle κ	90 degrees
Milling application	End milling
Milling application	Circular milling
Milling application	End milling
Through-coolant	yes
Type of product	End / face mill

Accessories

Insert screw Type 1	229723 1
---------------------	----------