



## Indexable milling cutter 90° MEV, with threaded shank, Ø D / number of teeth Z: 25/3mm



### Order data

Order number	226410 25/3
GTIN	4960664914241
Item class	250

### Description

#### Version:

High-performance milling cutter with newly developed triangular indexable insert for corner and slot milling and ramping with lower cutting forces and increased stability.

### Technical description

Circular interpolation milling $\varnothing D_{\min}$	45 mm
suitable indexable insert	TOMT060508
Overall length $L_{\text{tot}}$	35 mm
Ramping angle $\alpha_{\max}$	0.6 degrees
Number of cutting edges Z	3
Insert screw	229723 1 (10IP; 2.0 Nm)
maximum cutting depth $a_{p\max}$	6 mm
Ramping length L for $\alpha_{\max}$	19.25 mm
Cutting edge $\varnothing D_c$	32 mm
Circular interpolation milling $\varnothing D_{\max}$	48 mm
Mounting thread M	M12

Ø D <sub>3</sub>	20 mm
Shank type	with threaded shank
Setting angle κ	90 degrees
Milling application	Plunging
Milling application	End milling
Milling application	Ramping
Through-coolant	yes
Type of product	End / face mill

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## Accessories

Insert screw Type 1	229723 1
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