

**TOMT 060508ER-SM, PR1535, Type: INOX****Order data**

Order number	226439 INOX
GTIN	4960664914029
Item class	25A

Description**Version:**

Improved chip evacuation with unique chip breaker design for the indexable inserts. The maximum axial rake angle of 17° ensures low cutting forces.

Application:

The SM geometry is the 1st Choice for lower cutting forces.

Technical description

Feed f_z	0.08 - 0.15 mm
Number of changes/inserts	3
ISO code indexable insert	TOMT 060508ER-SM
Corner radius	0.8 mm
Type	INOX
Grade	PR1535
Tool material	Carbide

Type of product

Indexable insert for milling

User data

	Suitability	V_c	ISO code
INOX < 900 N/mm ²	suitable	200 m/min	M
INOX > 900 N/mm ²	suitable	160 m/min	M
wet maximum	suitable only under restricted conditions		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		