

**TOMT 060508ER-GM, PR1535, Type: INOX****Order data**

Order number	226436 INOX
GTIN	4960664914326
Item class	25A

**Description****Version:**

Improved chip evacuation with unique chip breaker design for the indexable inserts. The maximum axial rake angle of 17° ensures low cutting forces.

**Application:**

The GM geometry is the 1st choice for general machining.

**Technical description**

ISO code indexable insert	TOMT 060508ER-GM
Feed $f_z$	0.08 - 0.2 mm
Number of changes/inserts	3
Corner radius	0.8 mm
Type	INOX
Grade	PR1535
Tool material	Carbide

Type of product

Indexable insert for milling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
INOX < 900 N/mm <sup>2</sup>	suitable	200 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable	160 m/min	M
wet maximum	suitable only under restricted conditions		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		