

**TOMT 060508ER-GM, PR1525, Type: ST1400****Order data**

Order number	226430 ST1400
GTIN	4960664914319
Item class	25A

Description**Version:**

Improved chip evacuation with unique chip breaker design for the indexable inserts. The maximum axial rake angle of 17° ensures low cutting forces.

Application:

The GM geometry is the 1st choice for general machining.

Corner radius: 0.8 mm

ISO code indexable insert: TOMT 060508ER-GM

Feed f_z : 0.08 - 0.25 mm

Technical description

Corner radius	0.8 mm
Number of changes/inserts	3
ISO code indexable insert	TOMT 060508ER-GM
Feed f_z	0.08 - 0.25 mm
Type	ST1400

Grade	PR1525
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V _c	ISO code
Steel < 500 N/mm ²	suitable	200 m/min	P
Steel < 750 N/mm ²	suitable	180 m/min	P
Steel < 900 N/mm ²	suitable	160 m/min	P
Steel < 1100 N/mm ²	suitable	140 m/min	P
Steel < 1400 N/mm ²	suitable	140 m/min	P
wet maximum	suitable only under restricted conditions		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		