


TOMT 060508ER-GM, CA6535, Type: S

Order data

Order number	226442 S
GTIN	4960664914005
Item class	25A

Description
Version:

Improved chip evacuation with unique chip breaker design for the indexable inserts. The maximum axial rake angle of 17° ensures low cutting forces.

Application:

The GM geometry is the 1st choice for general machining.

Corner radius: 0.8 mm

ISO code indexable insert: TOMT 060508ER-GM

Feed f_z : 0.08 - 0.2 mm

Technical description

Number of changes/inserts	3
Feed f_z	0.08 - 0.2 mm
Corner radius	0.8 mm
ISO code indexable insert	TOMT 060508ER-GM
Type	S

Grade	CA6535
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Ti > 850 N/mm ²	suitable	40 m/min	S
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		