


**TOMT 060508ER-SM, CA6535, Type: S**

**Order data**

Order number	226445 S
GTIN	4960664914036
Item class	25A

**Description**
**Version:**

Improved chip evacuation with unique chip breaker design for the indexable inserts. The maximum axial rake angle of 17° ensures low cutting forces.

**Application:**

The SM geometry is the 1st choice for lower cutting forces.

Corner radius: 0.8 mm

ISO code indexable insert: TOMT 060508ER-SM

Feed  $f_z$ : 0.08 - 0.15 mm

**Technical description**

Corner radius	0.8 mm
ISO code indexable insert	TOMT 060508ER-SM
Feed $f_z$	0.08 - 0.15 mm
Number of changes/inserts	3
Type	S

Grade	CA6535
Tool material	Carbide
Type of product	Indexable insert for milling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Ti > 850 N/mm <sup>2</sup>	suitable	40 m/min	S
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		