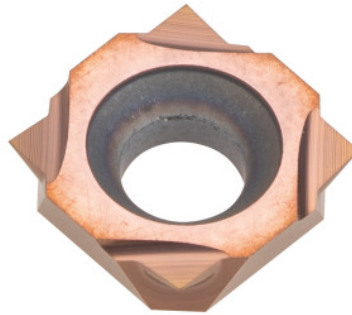


Garant**Insert for engraving, HB7525, Type: UNI****Order data**

Order number	217229 UNI
GTIN	4062406569044
Item class	21Y

Description

Insert for engraving UNI Feed f: 0.008 - 0.03 mm

Technical description

Feed f	0.008 - 0.03 mm
Type	UNI
Grade	HB7525
Point angle	90 °
W_{min}	0.25 mm
W_{max}	1.8 mm
t_{max}	0.8 mm
Type of product	Vendeskærsplatte til gravering og afgratning

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	80 m/min	P
Steel < 750 N/mm ²	suitable	60 m/min	P
Steel < 900 N/mm ²	suitable	50 m/min	P
Steel < 1100 N/mm ²	suitable	30 m/min	P
Steel < 1400 N/mm ²	suitable	20 m/min	P
GG(G)	suitable	80 m/min	K
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		
Air	suitable only under restricted conditions		