

Garant

Shoulder mill 90°, Weldon shank, Ø D / number of teeth Z: 20/3mm



Order data

Order number	215176 20/3
GTIN	4062406569976
Item class	210

Description

Version:

The corner milling system for **stepless shoulder milling**. The compact insert size ensures **immense stability** with an extra-high number of cutting edges – resulting in **very high productivity**.

Note:

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 7IP**.

Technical description

Pack of insert screws	219878 1 (7IP; 1.2 Nm)
Cutting edge Ø D _c	20 mm
Overhang L ₁	40 mm
Shank Ø D _s h6	20 mm
suitable indexable insert	XNEX 040308
Number of cutting edges Z	3
Overall length L _{tot}	90 mm
maximum cutting depth a _{p max}	2 mm
Shank type	Weldon shank
Setting angle κ	90 degrees

Milling application	Ramping
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	End / face mill

Accessories

Set of insert screws 10 pieces Type 1	219878 1
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