

**Garant**
**Shoulder mill 90°, Plain shank, Ø D / number of teeth Z: 25/4mm**

**Order data**

Order number	215177 25/4
GTIN	4062406570040
Item class	210

**Description**
**Version:**

The corner milling system for **stepless shoulder milling**. The compact insert size ensures **immense stability** with an extra-high number of cutting edges – resulting in **very high productivity**.

**Note:**

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 7IP**.

**Technical description**

Shank Ø D <sub>s</sub> h6	25 mm
Overhang L <sub>1</sub>	50 mm
maximum cutting depth a <sub>p max</sub>	2 mm
Number of cutting edges Z	4
suitable indexable insert	XNEX 040308
Pack of insert screws	219878 1 (7IP; 1.2 Nm)
Overall length L <sub>tot</sub>	170 mm
Cutting edge Ø D <sub>c</sub>	25 mm
Shank type	Plain shank
Setting angle κ	90 degrees

Milling application	End milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	End / face mill

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## Accessories

Set of insert screws 10 pieces Type 1	219878 1
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