

Garant
Shoulder mill 90°, with threaded shank, Ø D / number of teeth Z: 25/4mm

Order data

Order number	215178 25/4
GTIN	4062406570101
Item class	210

Description
Version:

The corner milling system for **stepless shoulder milling**. The compact insert size ensures **immense stability** with an extra-high number of cutting edges – resulting in **very high productivity**.

Note:

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 7IP**.

Technical description

Mounting thread M	M12
Cutting edge Ø D _c	25 mm
Overall length L _{tot}	35 mm
Ø D ₂	20.7 mm
Pack of insert screws	219878 1 (7IP; 1.2 Nm)
maximum cutting depth a _{p max}	2 mm
Ø D ₁ h6	12.5 mm
suitable indexable insert	XNEX 040308
Number of cutting edges Z	4
Shank type	with threaded shank

Setting angle κ	90 degrees
Milling application	Ramping
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	End / face mill

Accessories

Set of insert screws 10 pieces Type 1	219878 1
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