

Garant

Shoulder mill 90°, with bore, Ø D / number of teeth Z: 32/6mm


Order data

Order number	215182 32/6
GTIN	4062406570163
Item class	210

Description
Version:

The corner milling system for **stepless shoulder milling**. The compact insert size ensures **immense stability** with an extra-high number of cutting edges – resulting in **very high productivity**.

Note:

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 7IP**.

Technical description

Pack of insert screws	219878 1 (7IP; 1.2 Nm)
Number of cutting edges Z	6
maximum cutting depth $a_{p\max}$	2 mm
Overall length L_{tot}	40 mm
suitable indexable insert	XNEX 040308
Mounting bore Ø	16 mm

Cutting edge $\varnothing D_c$	32 mm
Shank type	with bore
Setting angle κ	90 degrees
Milling application	Ramping
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	End / face mill

Accessories

Set of insert screws 10 pieces Type 1	219878 1
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