

Garant**CCGT 030101, Grade: HB7025-1****Order data**

Order number	268090 HB7025-1
GTIN	4062406575458
Item class	211

Technical description

Cutting speed v_c main application	80 - 180 m/min
Corner radius	0.1 mm
Grade	HB7025-1
Feed f	0.03 - 0.3 mm/rev.
Chip breaker	SF
Tool material	Carbide
Main application	P
Number of changes/inserts	2
Cutting conditions	slightly interrupted
ISO code indexable insert	CCGT 030101
Cutting depth a_p	0.05 - 0.4 mm

Finishing/roughing assignment

Finishing

Type of product

Indexable insert for turning