

Garant**CCGT 030102, Grade: HB7025-1**

Order data

Order number	268091 HB7025-1
GTIN	4062406575489
Item class	211

Technical description

Main application	P
Corner radius	0.2 mm
Feed f	0.03 - 0.3 mm/rev.
Cutting conditions	slightly interrupted
Tool material	Carbide
Finishing/roughing assignment	Finishing
Cutting speed v_c main application	80 - 180 m/min
ISO code indexable insert	CCGT 030102
Chip breaker	SF
Cutting depth a_p	0.05 - 0.4 mm
Grade	HB7025-1

Number of changes/inserts	2
Type of product	Indexable insert for turning