

Garant**CCGT 030102, Grade: HU7315-1****Order data**

Order number	268091 HU7315-1
GTIN	4062406575502
Item class	211

Technical description

Chip breaker	AF
Cutting depth a_p	0.05 - 1.5 mm
Grade	HU7315-1
ISO code indexable insert	CCGT 030102
Feed f	0.03 - 0.25 mm/rev.
Corner radius	0.2 mm
Main application	N
Coating	uncoated
Finishing/roughing assignment	Finishing
Cutting conditions	continuous
Tool material	Carbide

Cutting speed v_c main application	50 - 300 m/min
Number of changes/inserts	2
Type of product	Indexable insert for turning