

Garant**DCGT 04T002, Grade: HU7315-1****Order data**

Order number	268094 HU7315-1
GTIN	4062406575939
Item class	21G

Technical description

Coating	uncoated
Grade	HU7315-1
Chip breaker	AF
Finishing/roughing assignment	Finishing
Cutting conditions	continuous
Cutting depth a_p	0.05 - 1.5 mm
ISO code indexable insert	DCGT 04T002
Main application	N
Tool material	Carbide
Corner radius	0.2 mm
Feed f	0.03 - 0.25 mm/rev.

Cutting speed v_c main application	50 - 300 m/min
Number of changes/inserts	2
Type of product	Indexable insert for turning