

Garant**DCGT 04T002, Grade: HB7025-1****Order data**

Order number	268094 HB7025-1
GTIN	4062406575915
Item class	21G

Technical description

Finishing/roughing assignment	Finishing
Chip breaker	SF
Corner radius	0.2 mm
Grade	HB7025-1
Cutting depth a_p	0.05 - 0.4 mm
Feed f	0.03 - 0.3 mm/rev.
Cutting speed v_c main application	80 - 180 m/min
ISO code indexable insert	DCGT 04T002
Tool material	Carbide
Number of changes/inserts	2
Cutting conditions	slightly interrupted

Main application	P
Type of product	Indexable insert for turning