

Garant**VCGT 050102, Grade: HB7025-1****Order data**

Order number	268095 HB7025-1
GTIN	4062406575946
Item class	211

Technical description

Number of changes/inserts	2
Cutting depth a_p	0.05 - 0.4 mm
ISO code indexable insert	VCGT 050102
Chip breaker	SF
Grade	HB7025-1
Corner radius	0.2 mm
Main application	P
Feed f	0.03 - 0.3 mm/rev.
Cutting conditions	slightly interrupted
Tool material	Carbide
Cutting speed v_c main application	80 - 180 m/min

Finishing/roughing assignment

Finishing

Type of product

Indexable insert for turning