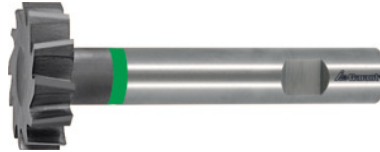


Garant
Solid carbide Woodruff keyseating cutter, TiAlN, Ø DC × LC h11 × e8: 28,5X5 mm

Order data

Order number	208025 28,5X5
GTIN	4045197199133
Item class	11X

Description
Version:

Peripheral cutting, alternate set teeth (staggered). The sides of the teeth are ground to give clearance and thus cannot jam in the component.

Note:

For milling Woodruff keyways to DIN 6888 or for milling small slots.

Slot milled from solid: f_z for $a_p = 0.25 \times D$.

Type: N

No. of teeth Z: 10

No. of teeth Z: 10

for Woodruff keyways to DIN 6888: 5,0×11,0 mm

Recess Ø D_1 : 8.5 mm

Overall length L: 63 mm

Shank Ø D_s : 10 mm

Feed f_z for slot milling in steel < 900 N/mm²: 0.04 mm

Technical description

Feed f_z for slot milling in steel < 900 N/mm ²	0.04 mm
for Woodruff keyways to DIN 6888	5,0×11,0 mm
Cutting edge Ø D_c	28.5 mm
No. of teeth Z	10

Recess $\varnothing D_1$	8.5 mm
Shank $\varnothing D_s$	10 mm
Overall length L	63 mm
Type	N
Flute length L_c	5 mm
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 850 D/F
Milling profile	staggered teeth
Tolerance nominal \varnothing	e8
Direction of infeed	horizontal
Cutting width a_e for milling operation	Full slot cutting depth $1 \times D$
Shank	DIN 6535 HB to h6
Through-coolant	no
Shank tolerance	h6
Corner chamfer angle	90 degrees
Colour ring	green
Type of product	End mill