



End mill HSS-Co8, TiAlN, Ø k10 DC: 22mm



Order data

Order number	191590 22
GTIN	4045197103727
Item class	12W

Description

Version:

Multi-flute end mill. **Eccentric relief ground.**
Economy version.

Technical description

No. of teeth Z	4
Cutting edge Ø D _c	22 mm
Feed f _z for slot milling in steel < 750 N/mm ²	0.042 mm
Shank Ø D _s	20 mm
Overall length L	104 mm
Flute length L _c	38 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 1835 B to h6
Tolerance nominal Ø	k10
Helix angle	30-40 degrees
Corner chamfer angle	90 degrees
Coating	TiAlN
Tool material	HSS Co 8
Standard	DIN 844 B

Type	N
Through-coolant	no
Colour ring	without
Type of product	End / face mill

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	120 m/min	N
Steel < 500 N/mm ²	suitable	78 m/min	P
Steel < 750 N/mm ²	suitable	55 m/min	P
Steel < 900 N/mm ²	suitable	55 m/min	P
INOX < 900 N/mm ²	suitable	17 m/min	M
INOX > 900 N/mm ²	suitable only under restricted conditions	14 m/min	M
GG(G)	suitable only under restricted conditions	46 m/min	K
CuZn	suitable only under restricted conditions	92 m/min	N
Uni	suitable		
wet maximum	suitable		