

Garant
Boring bar for grooving, right-hand, Type: 25/3

Order data

Order number	274170 25/3
GTIN	4062406577667
Item class	21U

Description
Version:

For cutter inserts No. 275000 – 275015.

Application:

For grooving from diameter $D_{\min} = 14$ mm.

Attention:

Please order the assembly key No. 279940 separately.

Technical description

Groove width w	2,2; 3 mm
Overhang L_1 recessed holders	40 mm
Overall length L	103 mm
t_{\max} internal machining	5 mm
Minimum pre-drill $\varnothing D_{\min}$	20 mm
Shank $\varnothing D_s$	25 mm
Application range	radial internal grooving
Application type	right-hand
Through-coolant	yes
System key	yes
axial grooving possible	no

Type of product

Boring bar