

**Garant****Boring bar for grooving, left-hand, Type: 25/3****Order data**

Order number	274171 25/3
GTIN	4062406577704
Item class	21U

**Description****Version:**

For cutter inserts No. 275000 – 275015.

**Application:**

For grooving from diameter  $D_{\min} = 14$  mm.

**Attention:**

Please order the assembly key No. 279940 separately.

**Technical description**

Groove width w	2,2; 3 mm
$t_{\max}$ internal machining	5 mm
Shank $\varnothing D_s$	25 mm
Overhang $L_1$ recessed holders	40 mm
Overall length L	103 mm
Minimum pre-drill $\varnothing D_{\min}$	20 mm
Application type	left-hand
Through-coolant	yes
System key	yes
axial grooving possible	no
Type of product	Boring bar

