# **Mitutoyo**

## Surftest surface roughness measuring instrument, Type: SJ411



#### **Order data**

Order number	499219 SJ411
GTIN	4946368849607
Item class	44D

### **Description**

#### **Version:**

Transportable cordless reference level system with dust-protected, touch-sensitive operating screen, and integral printer.

- · Very easy intuitive menu-guided controls with clear presentation of measured results and profiles on a 5.7 inch colour display.
- · Optional measuring with free scanning system or scanning rail.
- · Measurement of roughness, ripple and primary profile.
- · Statistics function and colour-coded tolerance evaluation.
- Large number of internationally recognised parameters to DIN EN ISO, VDA, JIS, ANSI, and MOTIF, and 16 integral languages.
- · Phase correction Gauss filter to DIN EN ISO 16610-21 (supersedes DIN EN ISO 11562).
- Compensation function for radii and inclinations.
- · DAT function: Digital inclination wizard for aligning the feed unit position.
- · Two different calculations can be performed based on just a single measurement.
- Quick output and documentation of measurement results, graphics and measurement conditions on the integral printer.
- · Easy archiving of measured data on an SD memory card.
- The calibration values can be saved and recalled using five different buttons.

### **Application:**

- Measurement of deep slots.
- · Measurement with probe facing upwards.
- · Cylinder measurement with a support foot.
- · Measuring the surface roughness of cylinders transversely to the cylinder's axis.
- Measurement with measuring stand and levelling table.

### Data sheet

### **Supplied with:**

Including feed unit with standard contact point, 5 rolls of thermal paper No. 499050, mains adapter, calibration standard, user manual, and storage case.

#### **Optional extras:**

Standard probe No. 499221, measuring stand No. 499415, pack of paper rolls (5 pieces) No. 499050.

#### Note:

Free-of-charge analysis software available on request. Only available in Germany and Austria!

## **Technical description**

maximum measuring range	800 / 80 / 8 μm
Gauging force	0.75 mN
Measurement travel for longitudinal sensing	25 (straightness 0.3 μm) mm
recorded profiles	Primary, roughness, ripple profiles; roughness and ripple motif
Scanning speed	0.05; 0.1; 0.2; 0.5; 1 mm/s
graphic representation	Measurement profile, BAC curve, ADC curve
Power supply	Mains operated
Contact point radius	2 μm
Cut-off ( $\lambda_c$ )	0.08; 0.25; 0.8; 2.5; 8; 25 mm
Interface	Digimatic interface
Interface	USB interface
Calibration	Q2
Calibration	Q2
Type of product	Surface roughness measuring device

### **Suitable products**

https://www.hoffmann-group.com/GB/en/hom/p/499219-SJ411