

Garant**DCGW 04T001, Cutting edge version: G****Order data**

Order number	268096 G
GTIN	4062406578145
Item class	21H

Description**Version:**

CBN version.

Technical description

Cutting depth a_p	0.03 - 0.08 mm
Cutting speed v_c main application	80 - 140 m/min
Cutting conditions	continuous
Number of changes/inserts	2
Finishing/roughing assignment	Finishing
Main application	H
Feed f	0.04 - 0.06 mm/rev.
ISO code indexable insert	DCGW 04T001
Tool material	CBN

Corner radius	0.1 mm
Grade	BU7220
Cutting edge version	G
Type of product	Indexable insert for turning