

Garant**VCGW 050101, Cutting edge version: G****Order data**

Order number	268097 G
GTIN	4062406578152
Item class	21H

Description**Version:**

CBN version.

Technical description

Tool material	CBN
Cutting depth a_p	0.03 - 0.08 mm
Grade	BU7220
Feed f	0.04 - 0.06 mm/rev.
Main application	H
Cutting edge version	G
Corner radius	0.1 mm
Number of changes/inserts	2
Finishing/roughing assignment	Finishing

ISO code indexable insert	VCGW 050101
Cutting conditions	continuous
Cutting speed v_c main application	80 - 140 m/min
Type of product	Indexable insert for turning