

**Hone – silicon carbide (green), flat, Length×Width (mm) fineness: 200X20M****Order data**

Order number	558655 200X20M
GTIN	4260496530627
Item class	56Z

**Description****Application:**

For **deburring, sharpening, truing** and **chamfering** of tools and tool cutters. For re-working bores, surfaces and edges in mould making. Also for improving the surface for stock removal, finishing, and polishing.

For **carbide, non-ferrous metal**, glass, ceramic, porcelain. A material with **high hardness** and exceptional **self-sharpening properties**.

**Note:**

**Preferably use with oil, paraffin or water.**

**Technical description**

Width	20 mm
Grit designation	medium
Length	200 mm
Grit	180
Colour	green
Grinding medium code	SiC
Shape	flat
Type of product	Hone

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
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Steel < 55 HRC	suitable
Steel < 60 HRC	suitable
Steel < 67 HRC	suitable
Carbide (HM)	suitable
INOX	suitable
Ti	suitable
GG(G)	suitable
CuZn	suitable
Plastic, GRP	suitable
Stone	suitable only under restricted conditions
wet maximum	suitable
dry	suitable only under restricted conditions