# Hone – original Arkansas (grey), grit 5000, 3- square, Length×Width: 100X10mm



#### **Order data**

Order number	558680 100X10
GTIN	4037073005836
Item class	56Z

## **Description**

#### **Version:**

Natural stone (original-Arkansas) of very fine grit quartzite; very strong edges. For the finest surfaces and burr-free grinding. Grit 5000 (pre-grinding), grit 8000 (polishing).

#### **Application:**

For **deburring**, **sharpening**, **truing** and **chamfering** of tools and tool cutters. For re-working bores, surfaces and edges in mould making. Also for improving the surface for stock removal, finishing, and polishing. **Best used with oil, paraffin or water.** 

#### Note

Low dose of oil increases tool life and edge sharpness.

### **Technical description**

Width	10 mm		
Grit	5000		
Colour	grey		
Grit designation	roughing		
Length	100 mm		
Grinding media	Arkansas quartzite		
Shape	3- square		
Type of product	Hone		

# **User data**

	Suitability	<b>V</b> <sub>c</sub>	ISO code
Alu Mg	suitable		
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
Carbide (HM)	suitable		
INOX	suitable		
Ti	suitable		
GG(G)	suitable		
CuZn	suitable		
Plastic, GRP	suitable		
Uni	suitable		
wet maximum	suitable		
dry	suitable		