


Solid carbide end mill, TiAlN, Ø h10 DC: 8mm

Order data

Order number	203240 8
GTIN	4045197118998
Item class	12X

Description
Version:

Strengthened core and geometry for hard machining, without dynamic helical pitch.

Application:
For profile milling as finishing.

(Plunge cutting only to shallow depths).

Through-coolant: no

Tolerance nominal Ø: h10

No. of teeth Z: 6

Helix angle: 50°

Direction of infeed: horizontal and oblique

Shank: DIN 6535 HA to h6

No. of teeth Z: 6

Flute length L_c : 19 mm

Overall length L: 63 mm

Shank Ø D_s : 8 mm

Feed f_z for side milling in steel < 55 HRC: 0.03 mm

Technical description

Feed f_z for side milling in steel < 55 HRC	0.03 mm
No. of teeth Z	6
Cutting edge Ø D_c	8 mm
Shank Ø D_s	8 mm
Overall length L	63 mm
Flute length L_c	19 mm

Direction of infeed	horizontal and oblique
Shank	DIN 6535 HA to h6
Tolerance nominal \varnothing	h10
Helix angle	50 °
Corner chamfer angle	90 °
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 6527
Type	H
Cutting width a_e for milling operation	0.05×D for side milling
Through-coolant	no
Colour ring	red
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
Steel < 900 N/mm ²	suitable	160 m/min	P
Steel < 1100 N/mm ²	suitable	95 m/min	P
Steel < 1400 N/mm ²	suitable	85 m/min	P
Steel < 50 HRC	suitable	75 m/min	H
Steel < 55 HRC	suitable	65 m/min	H
Steel < 60 HRC	suitable	50 m/min	H
Steel < 65 HRC	suitable only under restricted conditions	30 m/min	H
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		

Services

Shank recess Type FRST	209900 FRST
Shank grinding Type HB	129100 HB