

Garant
Solid carbide forward / reverse deburring tool, TiAlN, Ø DC: 6mm

Order data

Order number	208180 6
GTIN	4045197129420
Item class	11X

Description
Version:
Extra long shank.

Double ground head **with 45° angle.**

Application:

For **forward** and **reverse deburring** and **chamfering** even where access is difficult.

Particularly suitable for **contouring applications.**

Technical description

No. of teeth Z	4
$L_4 + 0.5$	15 mm
Cutting edge Ø D _c	6 mm
$L_2 + 0.5$	4 mm
Feed f _z for side milling in steel < 900 N/mm ²	0.01 mm
Shape	pointed
Ø D ₁ + 0.05	3.9 mm
Shank Ø D _s	6 mm
Overall length L	100 mm
Corner chamfer angle	45 degrees
Chamfer mill	backwards and forwards 45
Coating	TiAlN
Tool material	Solid carbide

Standard	Manufacturer's standard
Type	N
Tolerance nominal \varnothing	± 0.05
Countersink tip angle	90 degrees
Cutting width a_e for milling operation	0.25×L2 for side milling
Shank	DIN 6535 HA to h6
Shank tolerance	h6
Colour ring	without
Type of product	Deburrers

User data

	Suitability	V_c	ISO code
Aluminium (short chipping)	suitable	115 m/min	N
Alu > 10% Si	suitable	70 m/min	N
Steel < 500 N/mm ²	suitable	65 m/min	P
Steel < 750 N/mm ²	suitable	65 m/min	P
Steel < 900 N/mm ²	suitable	40 m/min	P
Steel < 1100 N/mm ²	suitable	35 m/min	P
INOX < 900 N/mm ²	suitable only under restricted conditions	35 m/min	M
GG(G)	suitable	40 m/min	K
Uni	suitable only under restricted conditions		
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		

Services

Shank grinding Type HB

129100 HB