



## Mono grooving toolholder for face grooving, left-hand, Ø range Groove D1 / D2: 50/75mm



### Order data

Order number	278042 50/75
GTIN	4062406601898
Item class	22B

### Description

#### Version:

All sizes with just one insert seat for two groove widths (3 mm and 4 mm).  
For grooving inserts No. 278029 – 278036.

#### Note:

$D_1$  = minimum Ø for the first groove /  $D_2$  = maximum Ø for the first cut.

$D_2 = 999$  in the size designation corresponds to theoretically infinite.

### Technical description

maximum 1st groove Ø $D_2$	75 mm
maximum cutting depth $t_{max}$	14 mm
minimum 1st groove Ø $D_1$	50 mm
Shank width b	16×16 mm
Screw	279816 3
Application type	left-hand
Through-coolant	no
Groove width w	3; 4 mm
Type of product	Cartridges

