



Mono grooving toolholder for face grooving, left-hand, Ø range Groove D1 / D2: 240/350mm



Order data

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| Order number | 278044 240/350 |
| GTIN | 4062406602055 |
| Item class | 22B |

Description

Version:

All sizes with just one insert seat for two groove widths (3 mm and 4 mm).
For grooving inserts No. 278029 – 278036.

Note:

D_1 = minimum Ø for the first groove / D_2 = maximum Ø for the first cut.
 $D_2 = 999$ in the size designation corresponds to theoretically infinite.

Technical description

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|---------------------------------|------------|
| minimum 1st groove Ø D_1 | 240 mm |
| maximum cutting depth t_{max} | 14 mm |
| maximum 1st groove Ø D_2 | 350 mm |
| Shank width b | 20×20 mm |
| Screw | 279816 4 |
| Application type | left-hand |
| Through-coolant | no |
| Groove width w | 3; 4 mm |
| Type of product | Cartridges |

