



Mono grooving toolholder for face grooving, right-hand, Ø range Groove D1 / D2: 65/100mm



Order data

Order number	278045 65/100
GTIN	4062406602093
Item class	22B

Description

Version:

All sizes with just one insert seat for two groove widths (3 mm and 4 mm).
For grooving inserts No. 278029 – 278036.

Note:

D_1 = minimum Ø for the first groove / D_2 = maximum Ø for the first cut.

D_2 = 999 in the size designation corresponds to theoretically infinite.

Technical description

maximum cutting depth t_{max}	14 mm
maximum 1st groove Ø D_2	100 mm
minimum 1st groove Ø D_1	65 mm
Shank width b	25×25 mm
Screw	279816 4
Application type	right-hand
Through-coolant	no
Groove width w	3; 4 mm
Type of product	Cartridges

