

**Garant****Cermet reaming head HPC H7 steel Through hole, uncoated, Nominal Ø D: 32,201-Xmm****Order data**

Order number	239710 32,201-X
GTIN	4062406605612
Item class	23A

**Description****Version:**

Interchangeable head reamer system **finish ground for fit IT7**. Cutter geometry matched to the application.

**System concentricity  $\leq 5 \mu\text{m}$  (depending on the head and holder) when mounted.**

With short flutes and left-hand helix.

**Application:**

**For through holes.**

For HPC/HSC reaming.

**Note:**

**Total usable length** =  $L_1$  (arbor No. 239740 / 239745) +  $l$  (interchangeable head No. 239710 to 239720).

Suitable assembly wrench No. 219987. Insert for torque wrench No. 219986.

Further sizes available on request. Delivery time: 4 weeks

Minimum order quantity: 1 piece

Items made to order for a specific customer:

Cancellation only up to a maximum of 3 working days after receipt of order acknowledgement.

Items cannot be returned.

**Technical description**

Arbor size	24 mm
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Cutter length $l_1$	12 mm
Head length $l$	30 mm
Number of cutting edges $Z$	8
Ø range	32.201 - 33.2 mm
Series	TopCut
Coating	uncoated
Tool material	Cermet
Standard	Manufacturer's standard
Hole tolerance	H7
Application for type of drilling	for through hole
Machining strategy	HPC
Through-coolant	yes
Semi-Standard	yes
suitable arbor	GARANT TopCut
Type of product	Cutter insert for reaming

## User data

	Suitability	$V_c$	ISO code
Steel < 500 N/mm <sup>2</sup>	suitable	140 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	140 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	140 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable	120 m/min	P
GG	suitable only under restricted conditions	160 m/min	K
GGG	suitable only under restricted conditions	140 m/min	K
Oil	suitable		
wet maximum	suitable		

