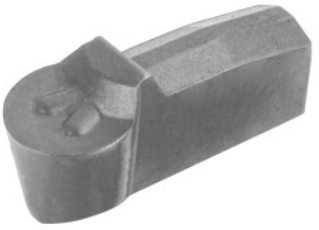
Garant

Grooving insert Full radius, HU9310, Groove width w: 4mm



Order data

Order number	275015 4
GTIN	4062406612634
Item class	21H

Description

Application:
For blade carriers No. 274030 – 274090.
Suitable for:
Blade carrier No. 274010 – 274026.

Technical description

Feed f in steel < 900 N/mm^2	0.12 mm/rev.
Coating	uncoated
Groove width w	4 mm
Finishing/roughing assignment	Finishing
Finishing/roughing assignment	Finishing
Tool material	Carbide
Cutting conditions	continuous
Grade	HU9310
Number of changes/inserts	1
Indexable insert profile	neutral

Type of product	Indexable insert for grooving

User data

	Suitability	V_c	ISO code
Alu plastics	suitable only under restricted conditions	380 m/min	N
Aluminium (short chipping)	suitable only under restricted conditions	360 m/min	N
Alu > 10% Si	suitable only under restricted conditions	280 m/min	N
continuous	suitable only under restricted conditions		
irregular	suitable		
wet maximum	suitable only under restricted conditions		