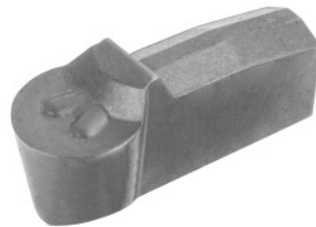


**Garant**
**Grooving insert Full radius, HU9310, Groove width w: 4mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 275015 4      |
| GTIN         | 4062406612634 |
| Item class   | 21H           |

**Description**
**Application:**

For blade carriers No. 274030 – 274090.

**Suitable for:**

Blade carrier No. 274010 – 274026.

**Technical description**

|   |              |
|---|--------------|
| Feed f in steel < 900 N/mm <sup>2</sup> | 0.12 mm/rev. |
| Coating                                 | uncoated     |
| Groove width w                          | 4 mm         |
| Finishing/roughing assignment           | Finishing    |
| Finishing/roughing assignment           | Finishing    |
| Tool material                           | Carbide      |
| Cutting conditions                      | continuous   |
| Grade                                   | HU9310       |
| Number of changes/inserts               | 1            |
| Indexable insert profile                | neutral      |

Type of product

Indexable insert for grooving

**User data**

|                            | <b>Suitability</b>                        | <b>V<sub>c</sub></b> | <b>ISO code</b> |
|----------------------------|---|----------------------|-----------------|
| Alu plastics               | suitable only under restricted conditions | 380 m/min            | N               |
| Aluminium (short chipping) | suitable only under restricted conditions | 360 m/min            | N               |
| Alu > 10% Si               | suitable only under restricted conditions | 280 m/min            | N               |
| continuous                 | suitable only under restricted conditions |                      |                 |
| irregular                  | suitable                                  |                      |                 |
| wet maximum                | suitable only under restricted conditions |                      |                 |