

Garant
Grooving insert Full radius, HU9310, Groove width w: 3mm

Order data

Order number	275015 3
GTIN	4062406612627
Item class	21H

Description
Application:

For blade carriers No. 274030 – 274090.

Suitable for:

Blade carrier No. 274010 – 274026. Boring bars No. 274170 – 274171.

Technical description

Feed f in steel < 900 N/mm ²	0.1 mm/rev.
Groove width w	3 mm
Finishing/roughing assignment	Finishing
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Coating	uncoated
Cutting conditions	continuous
Grade	HU9310
Number of changes/inserts	1

Indexable insert profile	neutral
Type of product	Indexable insert for grooving

User data

	Suitability	V _c	ISO code
Alu plastics	suitable only under restricted conditions	380 m/min	N
Aluminium (short chipping)	suitable only under restricted conditions	360 m/min	N
Alu > 10% Si	suitable only under restricted conditions	280 m/min	N
continuous	suitable only under restricted conditions		
irregular	suitable		
wet maximum	suitable only under restricted conditions		