

Garant

Solid carbide torus cutter HPC, ZOx, Ø f8 DC / R1: 8/1,0mm



Order data

Order number	206265 8/1,0
GTIN	4045197539199
Item class	11X

Description

Version:

With strong core, **special chip breaker recesses** and **large polished flutes**.
New generation of high performance end mills in the HPC machining range.

Application:

Especially for **high speed machining** in **mould and tool making** for **copy milling**.

Technical description

Recess $\varnothing D_1$	7.4 mm
No. of teeth Z	3
Cutting edge $\varnothing D_c$	8 mm
Overhang length L_1 incl. recess	62 mm
Corner radius R_1	1 mm
Feed f_z for copy milling in short-chipping aluminium	0.05 mm
Feed f_z for side milling in short-chipping aluminium	0.05 mm
Shank $\varnothing D_s$	8 mm
Flute length L_c	13 mm
Overall length L	100 mm
Balance quality with shank	G 2.5 with HA
Shank	DIN 6535 HA to h6
Helix angle	45 degrees

Coating	ZOX
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	W
Tolerance nominal \varnothing	f8
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	0.3×D for side milling
Cutting width a_e for milling operation	0.03×D for copy milling
Through-coolant	no
Machining strategy	HPC
Shank tolerance	h6
Colour ring	yellow
Type of product	Torus cutter

User data

	Suitability	V_c	ISO code
Aluminium	suitable only under restricted conditions	250 m/min	N
Aluminium (short chipping)	suitable	240 m/min	N
Alu > 10% Si	suitable	120 m/min	N
Cu	Suitable	100 m/min	N
CuZn	suitable	120 m/min	N
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		
dry	suitable only under restricted conditions		

Air

suitable only under
restricted conditions

Services

Shank grinding Type HB

129100 HB