

Garant
HiPer-Drill cutter insert m7, HB7530, Ø D: 21-Xmm

Order data

| | |
|--------------|---------------|
| Order number | 231640 21-X |
| GTIN | 4062406636128 |
| Item class | 20N |

Description
Version:

Vee ground cutter inserts for precise positioning and stable seating.
Concentricity when assembled $\leq 20 \mu\text{m}$. For holes up to IT9 accuracy.

Note:

Cutting data applies for the base body 5xD.

Drill pilot holes exclusively with cutter insert of the same type. Delivery time: 10 working weeks

Minimum order quantity: 3 pieces

Items made to order for a specific customer:

Cancellation only up to a maximum of 3 working days after receipt of order acknowledgement.

Items cannot be returned.

Technical description

| | |
|--|--------------|
| Number of changes/inserts | 1 |
| Feed f in steel $< 900 \text{ N/mm}^2$ | 0.32 mm/rev. |
| Series | HiPer-Drill |
| for base body size | 21 mm |

| | |
|---------------------------|--------------------------|
| Ø range | 21 - 21.99 mm |
| Point angle | 135 degrees |
| Grade | HB7530 |
| Tool material | Carbide |
| Semi-Standard | yes |
| Number of cutting edges Z | 2 |
| Type of product | Cutter insert for boring |

User data

| | Suitability | V _c | ISO code |
|-------------------------------------|---|----------------|----------|
| Steel < 500 N/mm ² | suitable | 130 m/min | P |
| Steel < 750 N/mm ² | suitable | 110 m/min | P |
| Steel < 900 N/mm ² | suitable | 100 m/min | P |
| Steel < 1100 N/mm ² | suitable | 90 m/min | P |
| Steel < 1400 N/mm ² | suitable | 75 m/min | P |
| TOOLOX 33 | suitable | 40 m/min | H |
| TOOLOX 44 | suitable | 35 m/min | H |
| HARDOX 500 < 1600 N/mm ² | suitable only under restricted conditions | 30 m/min | H |
| GG(G) | suitable only under restricted conditions | 80 m/min | K |
| wet maximum | suitable | | |

Accessories

| | |
|----------------------------|------------|
| Torx Plus® screw Drive 9IP | 231999 9IP |
|----------------------------|------------|