

Garant
Roughing end mill, uncoated, Ø js12 DC: 6mm

Order data

Order number	192480 6
GTIN	4045197106353
Item class	11W

Description
Version:
Relief ground knuckle form profile.

Centre cutting teeth for plunging.

Universal end mills for profile milling or for plunging.

Technical description

Cutting edge Ø D_c	6 mm
Feed f_z for slot milling in steel < 750 N/mm ²	0.006 mm
No. of teeth Z	3
Shank Ø D_s	6 mm
Overall length L	68 mm
Flute length L_c	24 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 1835 B to h6
Tolerance nominal Ø	js12
Helix angle	25 degrees
Corner chamfer angle	90 degrees
Coating	uncoated
Tool material	HSS Co 8
Standard	DIN 844 B

Milling profile	NR
Through-coolant	no
Colour ring	without
Type of product	End / face mill

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	83 m/min	N
Steel < 500 N/mm ²	suitable	28 m/min	P
Steel < 750 N/mm ²	suitable	23 m/min	P
Steel < 900 N/mm ²	suitable only under restricted conditions	23 m/min	P
GG(G)	suitable only under restricted conditions	23 m/min	K
CuZn	suitable only under restricted conditions	55 m/min	N
Uni	suitable		
wet maximum	suitable		