

Garant
Boring bar stabiliser 7×D mini, Type: 20R

Order data

Order number	319467 20R
GTIN	4062406641887
Item class	31V

Description
Version:

Base body of high-quality tool steel, surface and functional faces hardened.

Advantage:

Reduces oscillation and vibration when used with all types of boring bars.

Suitable for:

All popular boring bars.

Note:

To determine the right type of boring bar stabiliser, it is essential to perform a collision check using the Hoffmann e-Tool data from the eShop or via the ToolScout! We recommend a maximum overhang length of 3×D of the types of boring bar used.

Maximum overhang, stabiliser incl. boring bar 10×D.

Technical description

Clamping $\varnothing D_1$	20 mm
Radius R	2 mm
Overhang L_1	140 mm
Shank $\varnothing D_2$	32 mm
Shank length L_s	60 mm
C	1 mm
Offset Z to the axis	15 mm
$\varnothing D_3$	40 mm

Cutting direction	right-hand
Overall length L ₂	206 mm
Boring depth up to	7×D
Vibration	damped
Type of product	Boring bar stabiliser