

Garant
Roughing end mill HSS-Co8, uncoated, Ø js14 DC: 25mm

Order data

Order number	192520 25
GTIN	4045197106735
Item class	11W

Description
Version:
Relief ground knuckle form profile.

Centre cutting teeth for plunging.

- **Wide, precision ground chip flutes.**
- **Special chip angle for aluminium and non-ferrous metals.**

Advantage:

Suitable **for high machining volumes** due to the large flutes.

Technical description

Feed f_z for slot milling in short-chipping aluminium	0.09 mm
Corner chamfer width at 45°	0.5 mm
Cutting edge $\varnothing D_c$	25 mm
No. of teeth Z	3
Shank $\varnothing D_s$	25 mm
Overall length L	166 mm
Flute length L_c	90 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 1835 B to h6
Tolerance nominal \varnothing	js14
Helix angle	36 degrees
Corner chamfer angle	45 degrees

Coating	uncoated
Tool material	HSS Co 8
Standard	DIN 844 B
Milling profile	WR
Through-coolant	no
Colour ring	yellow
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	138 m/min	N
Aluminium (short chipping)	suitable	83 m/min	N
INOX < 900 N/mm ²	suitable only under restricted conditions	9 m/min	M
wet maximum	suitable		
dry	suitable only under restricted conditions		