

Garant
Roughing end mill HSS-PM, TiAlN, Ø js14 DC: 18mm

Order data

Order number	192541 18
GTIN	4045197547576
Item class	11W

Description
Version:
Relief ground knuckle form profile.

Centre cutting teeth for plunging.

- **Wide, precision ground chip flutes.**
- **Special chip angle for aluminium and non-ferrous metals.**

For the most demanding metal removal rates.

Advantage:

Suitable **for high machining volumes** due to the large flutes.

Technical description

Cutting edge Ø D _c	18 mm
Feed f _z for slot milling in short-chipping aluminium	0.075 mm
No. of teeth Z	3
Corner chamfer width at 45°	0.7 mm
Shank Ø D _s	16 mm
Overall length L	123 mm
Flute length L _c	63 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 1835 B to h6
Tolerance nominal Ø	js14
Helix angle	36 degrees

Corner chamfer angle	45 degrees
Coating	TiAlN
Tool material	HSS PM
Standard	DIN 844 B
Milling profile	WR
Through-coolant	no
Colour ring	yellow
Type of product	End / face mill

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable	138 m/min	N
INOX < 900 N/mm ²	suitable only under restricted conditions	23 m/min	M
wet maximum	suitable		
dry	suitable		