



Roughing end mill HSS-Co8, TiAlN, Ø DC: 18 mm



Order data

Order number	192650 18
GTIN	4045197107619
Item class	12W

Description

Version:

With relief ground knuckle form profile.

Up to size 20 with end cutting teeth profile for plunging.

The wide teeth lands permit multiple re-grinding without losing the profile.

Sizes 6M to 25M – **MID mills:** dimensions to **factory standard, which is between DIN 844 stub and DIN 844 long.**

Economy version.

Through-coolant: no

Tolerance nominal Ø: js12

No. of teeth Z: 4

Helix angle: 30 degrees

Direction of infeed: horizontal, oblique and vertical

Shank: DIN 1835 B to h6

No. of teeth Z: 4

Flute length L_c : 32 mm

Overall length L: 92 mm

Shank Ø D_s : 16 mm

Corner chamfer width at 45°: 0.6 mm

Feed f_z for slot milling in steel < 750 N/mm²: 0.025 mm

Technical description

Corner chamfer width at 45°	0.6 mm
Cutting edge Ø D_c	18 mm
No. of teeth Z	4

Feed f_z for slot milling in steel $< 750 \text{ N/mm}^2$	0.025 mm
Shank $\varnothing D_s$	16 mm
Overall length L	92 mm
Flute length L_c	32 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 1835 B to h6
Tolerance nominal \varnothing	js12
Helix angle	30 degrees
Corner chamfer angle	45 degrees
Coating	TiAlN
Tool material	HSS Co 8
Standard	DIN 844 B
Milling profile	NR
Through-coolant	no
Colour ring	without
Type of product	End mill