

Garant
Solid carbide slot drill, DLC, Ø e8 DC: 5mm

Order data

Order number	201735 5
GTIN	4045197588401
Item class	11X

Description
Version:

With the latest generation of **DLC coating sp²**.
Special geometry for machining aluminium and plastics.

Application:

Double relieved chip angle, **especially for aluminium machining.**

Technical description

Overhang length L_1 incl. recess	18 mm
Feed f_z for side milling in cast aluminium	0.025 mm
Cutting edge $\varnothing D_c$	5 mm
Recess $\varnothing D_1$	4.8 mm
No. of teeth Z	2
Feed f_z for slot milling in cast aluminium	0.015 mm
Shank $\varnothing D_s$	5 mm
Overall length L	54 mm
Flute length L_c	15 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 6535 HA to h6
Tolerance nominal \varnothing	e8
Helix angle	20 degrees

Corner chamfer angle	90 degrees
Coating	DLC
Tool material	Solid carbide
Standard	Manufacturer's standard
Type	W
Cutting width a_e for milling operation	0,25×D ved beskæring
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Colour ring	yellow
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
Aluminium	suitable	480 m/min	N
Aluminium (short chipping)	suitable	440 m/min	N
Alu > 10% Si	suitable	400 m/min	N
PMMA acrylic	Suitable	200 m/min	N
PE-HD	Suitable	160 m/min	N
PA 66	Suitable	200 m/min	N
PEEK	Suitable	150 m/min	N
PF 31	Suitable	130 m/min	N
PVDF GF20	suitable	180 m/min	N
POM GF25	Suitable	160 m/min	N
PA 66 GF30	suitable	150 m/min	N
PEEK GF30	suitable	130 m/min	N
PTFE CF25	suitable	160 m/min	N
Honeycomb sandwich	suitable only under restricted conditions	300 m/min	N

Cu	Suitable	160 m/min	N
CuZn	Suitable	200 m/min	N
wet maximum	suitable		
wet minimum	suitable		
dry	suitable only under restricted conditions		
Air	suitable		