HOLEX Pro Steel solid carbide drill, plain shank DIN 6535 HB, TiAlN, ∅ DC h7 (mm or inch): 18,01-X

Order data

Order number	122777 18,01-X
GTIN	4062406662264
Item class	12F

Description

Version:
HOLEX Pro Steel:
Straight major cutting edges and a **special flute profile** ensure good chip evacuation. The robust cutting edge geometry ensures high-performance drilling with good process reliability. A wide range of applications in steel materials thanks to a combination of tough ultra-fine grain carbide and extremely wear-resistant coating.
Note:
Flute length $L_C = L_2 + 1.5 \times D_C$. Delivery time: 10 weeks
Minimum order quantity: 5 pieces
Items made to order for a specific customer: Cancellation only up to a maximum of 3 working days after receipt of order acknowledgement. Items cannot be returned. We reserve the right to over-deliver or under-deliver by ±10% (minimum 1 piece).

Technical description

Overall length L	153 mm
Tolerance nominal ∅	h7
Shank ∅ D_s	20 mm
Number of cutting edges Z	2
Flute length L_c	101 mm
Standard	DIN 6537
∅ range	18.01 - 20 mm
Series	Pro Steel

Coating	TiAlN
Tool material	Solid carbide
Version	6×D
Point angle	140 degrees
Shank	DIN 6535 HB to h6
Through-coolant	yes, to 25 bar
Machining strategy	HPC
Semi-Standard	yes
Colour ring	green
Type of product	Jobber drill

User data

	Suitability	V_c	ISO code
Alu plastics	suitable only under restricted conditions	250 m/min	N
Aluminium (short chipping)	suitable only under restricted conditions	200 m/min	N
Alu > 10% Si	suitable only under restricted conditions	160 m/min	N
Steel < 500 N/mm²	suitable	125 m/min	P
Steel < 750 N/mm²	suitable	115 m/min	P
Steel < 900 N/mm²	suitable	95 m/min	P
Steel < 1100 N/mm²	suitable	90 m/min	P
Steel < 1400 N/mm²	suitable	65 m/min	P
INOX < 900 N/mm²	suitable	35 m/min	M
INOX > 900 N/mm²	suitable only under restricted conditions	30 m/min	M
GG	suitable	100 m/min	K
GGG	suitable	65 m/min	K
Uni	suitable		

wet maximum	suitable
wet minimum	suitable